

Polymer A-1	Proprietary	12 - 18
Polymer A-3	Proprietary	9 - 12
Ethyl Alcohol	64-17-5	6 - 9
Polymer A-2	Proprietary	6 - 9

Composition comments All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical Vapors may form explosive mixtures with air. Vapors can flow along surfaces to distant ignition source and flash back. Sensitive to static discharge. Contact with strong oxidizers may cause fire. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Containers may explode when heated.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. The product is immiscible with water and will spread on the water surface.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Do not release into the environment. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Do not store at temperatures above 80° F. Protect from moisture. Keep away from heat, sparks and open flame. Containers, even those that have been emptied, can contain explosive vapors. Do not cut, drill, grind, weld or perform similar operations on or near containers. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Ethyl Alcohol (CAS 64-17-5)	PEL	1900 mg/m3 1000 ppm
t-Butyl Acetate (CAS 540-88-5)	PEL	950 mg/m3 200 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
Ethyl Alcohol (CAS 64-17-5)	STEL	1000 ppm
t-Butyl Acetate (CAS 540-88-5)	STEL	150 ppm
	TWA	50 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Ethyl Alcohol (CAS 64-17-5)	TWA	1900 mg/m3 1000 ppm
t-Butyl Acetate (CAS 540-88-5)	TWA	950 mg/m3 200 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection Do not wear contact lenses. Wear safety glasses with side shields (or goggles). Face shield is recommended.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Butyl rubber gloves are recommended, but be aware that the liquid may penetrate the gloves. Frequent change is advisable. Suitable gloves can be recommended by the glove supplier.

Skin protection

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Check with respiratory protective equipment suppliers.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Slightly milky liquid.
Color	Clear to amber.
Odor	Mild Fruity.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	< 77.0 °F (< 25.0 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Insoluble in water.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	8.30 - 8.70 lb/gal (77°F/25°C)
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
VOC	< 0.83 lb/gal

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Contact with strong oxidizers may cause fire.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Keep away from moisture. Protect against direct sunlight. Contact with incompatible materials.

Incompatible materials Oxidizers. Alkalis. Acids. Aliphatic amines. Nitrates. Water.

Hazardous decomposition products Carbon oxides, Nitrogen oxides

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.
Skin contact Causes skin irritation.
Eye contact Causes serious eye irritation.
Ingestion May cause discomfort if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Components	Species	Test Results
Ethyl Alcohol (CAS 64-17-5)		
Acute		
Inhalation		
<i>Vapor</i>		
LC50	Mouse	39 g/m3, 4 Hours
Oral		
LD50	Rat	7000 - 11000 mg/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Ethyl Alcohol (CAS 64-17-5)		
Aquatic		
<i>Acute</i>		
Crustacea	LC50	Ceriodaphnia dubia 5012 mg/l, 48 hours
		Daphnia magna 454 mg/l, 11 days
Fish	LC50	Pimephales promelas 13480 mg/l, 96 hours
<i>Chronic</i>		
Crustacea	NOEC	Ceriodaphnia dubia 9.6 mg/l, 10 days

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Ethyl Alcohol (CAS 64-17-5)	-0.31
t-Butyl Acetate (CAS 540-88-5)	1.76

Mobility in soil The product is insoluble in water.

Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation potential.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Do not incinerate sealed containers. If discarded, this product is considered a RCRA ignitable waste, D001. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code D001: Waste Flammable material with a flash point <140 F
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number UN1139

UN proper shipping name Coating solution (includes surface treatments or coatings used for industrial or other purposes such as vehicle undercoating, drum or barrel lining)

Transport hazard class(es)

Class 3

Subsidiary risk -

Label(s) 3

Packing group II

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions 149, IB2, T4, TP1, TP8

Packaging exceptions 150

Packaging non bulk 202

Packaging bulk 242

IATA

UN number UN1139

UN proper shipping name Coating solution (includes surface treatments or coatings used for industrial or other purposes such as vehicle undercoating, drum or barrel lining)

Transport hazard class(es)

Class 3

Subsidiary risk -

Label(s) 3

Packing group II

Environmental hazards No.

ERG Code 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1139

UN proper shipping name COATING SOLUTION (includes surface treatments or coatings used for industrial purposes such as vehicle under-coating, drum or barrel lining)

Transport hazard class(es)

Class 3

Subsidiary risk -

Packing group II

Environmental hazards

Marine pollutant No.

EmS F-E, S-E

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

t-Butyl Acetate (CAS 540-88-5) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Flammable (gases, aerosols, liquids, or solids)
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Ethyl Alcohol (CAS 64-17-5) Low priority

US state regulations

US. Massachusetts RTK - Substance List

Ethyl Alcohol (CAS 64-17-5)
t-Butyl Acetate (CAS 540-88-5)

US. New Jersey Worker and Community Right-to-Know Act

Ethyl Alcohol (CAS 64-17-5)
t-Butyl Acetate (CAS 540-88-5)

US. Pennsylvania Worker and Community Right-to-Know Law

Ethyl Alcohol (CAS 64-17-5)
t-Butyl Acetate (CAS 540-88-5)

US. Rhode Island RTK

Ethyl Alcohol (CAS 64-17-5)
t-Butyl Acetate (CAS 540-88-5)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Developmental toxin

Ethyl Alcohol (CAS 64-17-5) Listed: October 1, 1987

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	18-May-2018
Revision date	-
Version #	01
HMIS® ratings	Health: 2 Flammability: 3 Physical hazard: 1

NFPA ratings



Disclaimer

NuKote Coating Systems cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.